

# D SERIES

## COMPRESSED AIR DRYER

### REPLACEMENT KIT FOR D-3 & D-4

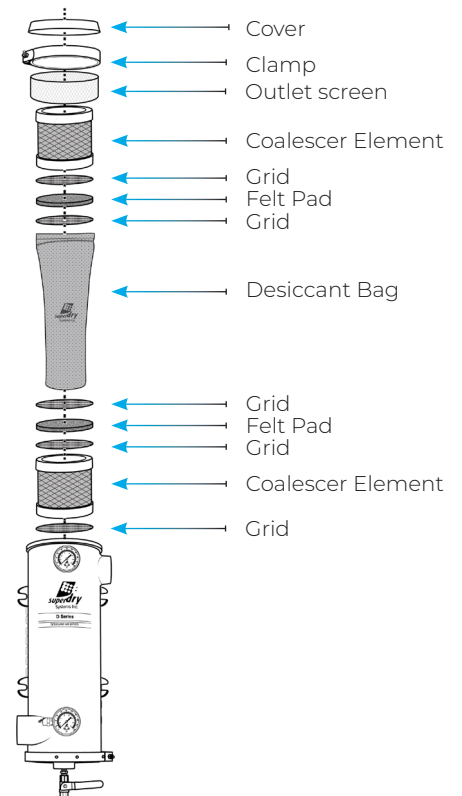


Risk of injury. Release all air pressure from system before servicing.

#### >> HOW TO INSTALL A NEW REPLACEMENT KIT

- Completely depressurize the unit.
- Remove the cover clamp and cover.
- Remove everything inside the dryer but keep the grids.
- Insert parts as shown on the diagram.
- Inspect the o-ring in the cover for damage and replace if necessary.
- Install cover and clamp. Maximum install torque is 180 in-lbs (20.3Nm).
- Open air supply SLOWLY. Check cover for air leakage. If leakage occurs, shut off air supply, relieve pressure from unit by manually activating the drain valve under the dryer. Make sure that the o-ring and cover are installed properly.

#### >> INSTALLATION



#### REPLACEMENT KIT INCLUDES :

Desiccant Bag x 1  
Felt Pad x 2  
Coalescer Element x 2  
O-Ring x 2